

Work Order ID 61318

Tuesday, August 17, 2010 1:47:32 PM



ASD P-

Page 1

Item ID: D3815-5

Accept



Setup Start



Revision ID:

Item Name: Packer

Stop



Start Date: 8/17/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 8/18/2010 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan: MF

Date: 0-8-17

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
100		0.00							
	FLOW WATER JET								
Waterjet	Memo	0.00							
FLOW CNC Waterjet	I-Cut as per Dwg D3815								
6661 .105	Dwg Rev: A								
	Prog Rev: 1								
	1-Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	Memo	0.00							
QC									
Quality Control									

FB10-8-17

(14)

FB10-8-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

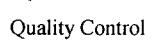


QC8- Inspect parts - second check

0.00

JH-03

QC



Memo

0.00

Quality Control

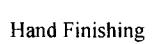
130



Chemical Conversion Coat per QSI005 4.1

0.00

HandFinish



Memo

0.00

Hand Finishing

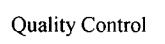
140



QC3- Inspect Part Finish

0.00

QC



Memo

0.00

Quality Control

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Picklist Print

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Page 1

Work Order ID: 61318



Parent Item: D3815-5



Parent Item Name: Packer

Start Date: 8/17/2010

Required Date: 8/18/2010

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A 08-09-18 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125 		Purchased	No			100	sf	143.1600	0.18	2.16		18 10-8-17	

6061-T6 .125 Sheet

Location	Loc Qty	Loc Code
MAT21	143.16	
113608	96	
114352	47.16	

114352

(14)

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DART AEROSPACE LTD	Work Order:	<i>65318</i>
Description: Packer	Part Number:	D3815-5
Inspection Dwg: D3815 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>BS</u>	Audited by:	<u>JH-03</u>	Prototype Approval:	N/A
Date:	<u>10-8-17</u>	Date:	<u>100818</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	10.04.01	New Issue	KJ	

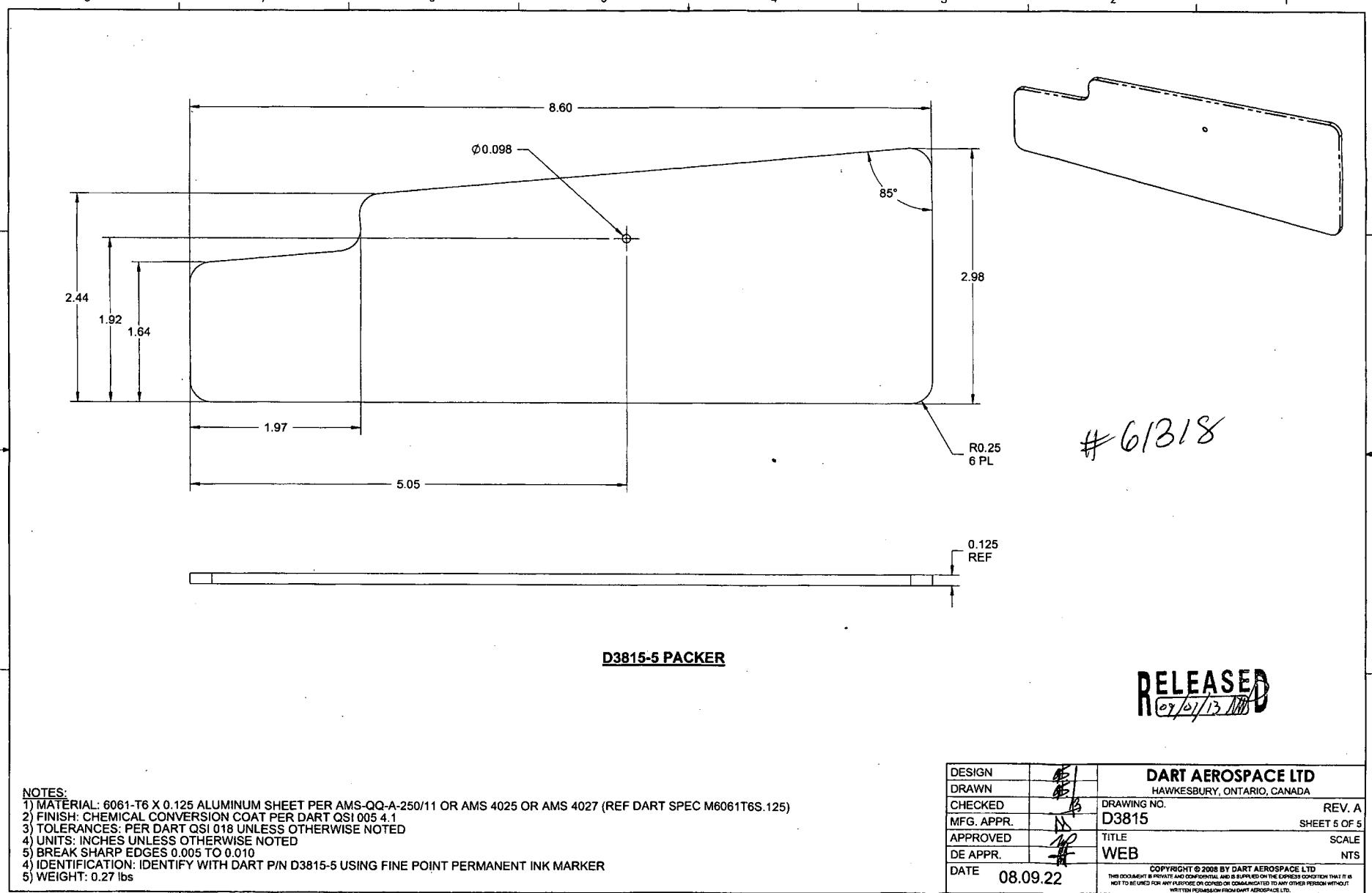
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